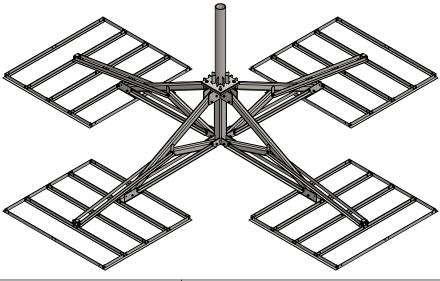
PXE-Q-(000X0)-RP



SYM	PART#	DESCRIPTION	QTY.
1	AB1515H2(14-1)HD	PXL-2EHD BASE ASS'Y, HDG	1
2	AS REQ'D	X.XX"OD x X' MAST w/14" PLT, HDG	1
3	AB1516H2HD	PXL-2EHD ARM ASS'Y, HDG	4
4	AB1145H2HD	PXL-2EHD BRACE TUBE, HDG	4
5	AB1527HD	PXE/AFCH FOOT ASS'Y, HDG	4
6	AB1519HD	PXE BRACE ANGLE(56.18"), HDG	8
7	AB1119BHD	6' BALLAST ANGLE, HDG	32
8	AB1098HD	QUAD TRAY SIDE PAD (64"), HDG	8
9	AB1148HD	STABILIZER BRACKET, HDG	4
10	B1147-C1HD	STABILIZER ANGLE, HDG	8
11	H1-0875-300	7/8"x 3" BOLT GR.8, Z/P	4
12	H4-0875LW	7/8" SPLIT LOCKWASHER, Z/P	4
13	H2-0875HN	7/8" NUT, Z/P	4
14	H1-0500-500	1/2" x 5" BOLT GR.5, Z/P	28
15	H4-0500LW	1/2" SPLIT LOCKWASHER, Z/P	32
16	H2-0500HN	1/2" NUT, Z/P	32
17	H1-0500-450	1/2" x 4-1/2" BOLT GR.5, Z/P	4
18	H2-0625HN	5/8" NUT, Z/P (USED AS SPACER)	2
19	H1-0375-100	3/8" x 1" BOLT GR.5, Z/P	96
20	H4-0375LW	3/8" SPLIT LOCKWASHER, Z/P	96 96
21	H2-0375HN	3/8" NUT, Z/P	96
		RUBBER PAD 32"x77"	8
		PALLET	1

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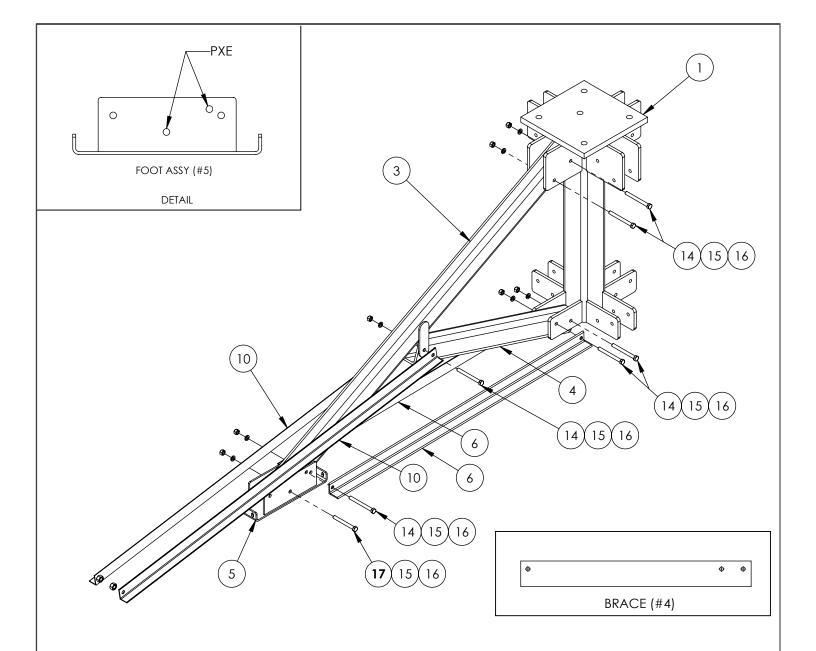
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TITLE:

PXL-2EHD, QUAD TRAY, MAST, RUBBER PAD

	DRAWN BY JK	DATE 09/01/22	
	MATERIAL STEEL	FINISH HDG	
	DWG. PURPOSE INST	SHEET 1	SCALE -
PART. NO. PXE-Q-(000X0)-RP DWG. NO. PXE-Q-(000X0)-RP ASSY INST			



LOCATE A 72" ARM ASS'Y(#3). WITH THE TABS POINTING DOWNWARD AND AWAY FROM THE BASE, ATTACH TO THE UPPER FINS WITH TWO 1/2"x5" BOLTS(#14), LOCKWASHERS & NUTS. (DO NOT TIGHTEN ANY HARDWARE UNTIL THE ASSEMBLY IS COMPLETE AND MOUNT IS IN ITS FINAL POSITION.)

NEXT, ATTACH THE 36" BRACE TUBE(#4) AND THE BRACE ANGLES(#6) TO THE LOWER FINS WITH TWO 1/2"x5" BOLTS(#14), LOCKWASHERS & NUTS, AS SHOWN IN THE ABOVE DIAGRAM. NEXT, ATTACH THE OTHER END OF THE BRACE TUBE TO THE TABS ON THE 72" ARM(#3) USING ONE 1/2"x5" BOLT(#14), LOCKWASHER & NUT. NOTE, THE SINGLE HOLE ON THE BRACE TUBE SHOULD BE TOWARDS THE TOP OF THE TUBE.

ATTACH THE FOOT (#5) TO THE END OF THE PXL2EHD ARM, USING ONE 1/2"x4-1/2" BOLT(#17), ONE 1/2"x5" BOLT(#14), LOCKWASHERS AND NUTS. ONE BOLT WILL ALSO SECURE THE END OF THE BRACE ANGLES(#6). SEE ABOVE DIAGRAM.

REPEAT THE PREVIOUS STEPS FOR THE THREE REMAINING SIDES. DO NOT TIGHTEN HARDWARE UNTIL COMPLETE MOUNT IS ASSEMBLED AND PLACED IN ITS FINAL LOCATION.

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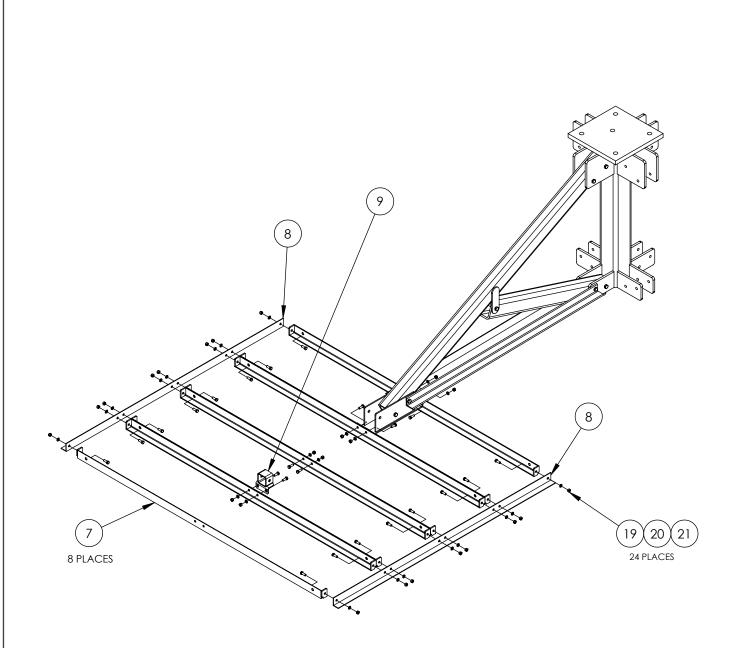
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TITLE:

PXL-2EHD, QUAD TRAY, MAST, RUBBER PAD

DRAWN BY	DATE	
JK	09/01/22	
MATERIAL	FINISH	
STEEL	HDG	
DWG. PURPOSE	SHEET	SCALE
INST	2	-
PART. NO.		-
PXE-Q-(000X0)-RP		
DWC NO		

PXE-Q-(000X0)-RP ASSY INST



ASSEMBLE A BALLAST TRAY AND ATTACH TO THE FOOT ASSY, AS SHOWN ABOVE. USE EIGHT 6' BALLAST ANGLES (#7), TWO QUAD TRAY SIDE PADS (#8) AND TWENTY-FOUR 3/8"x1" BOLTS, LOCKWASHERS & NUTS. SEE THE DRAWING SHOWN ABOVE. REPEAT FOR THE REMAINING THREE LEGS.

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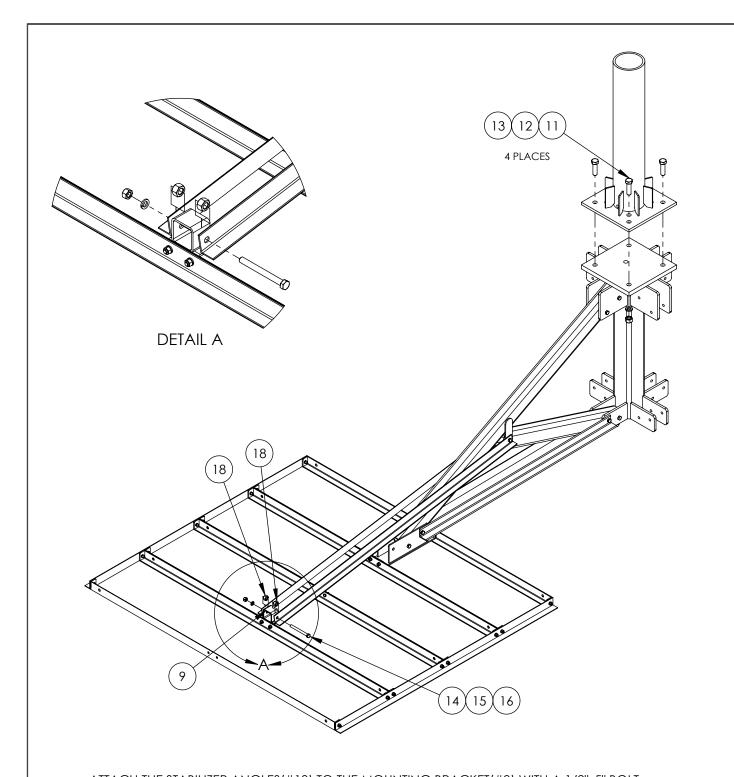
TITLE:

PXL-2EHD, QUAD TRAY, MAST, RUBBER PAD

	DRAWN BY JK	09/01/22		
	MATERIAL STEEL	FINISH HDG		
	DWG. PURPOSE INST	SHEET 3	SCALE -	
	PART. NO. PXE-Q-(000X0)-RP			
	DWG. NO.			

PXE-Q-(000X0)-RP ASSY INST

REV. 10/2022



ATTACH THE STABILIZER ANGLES (#10) TO THE MOUNTING BRACKET (#9) WITH A 1/2"x5" BOLT, LOCKWASHER AND NUT (#14,#15,#16). USE TWO 5/8" NUTS (#18) AS SPACERS BETWEEN STABILIZER MOUNTING BLOCK (#9) AND EACH OF THE STABILIZER ANGLES (#10)

ATTACH THE MAST TO THE BASE USING FOUR 7/8"x2" BOLTS, LOCKWASHERS AND NUTS(#11,#12,#13)

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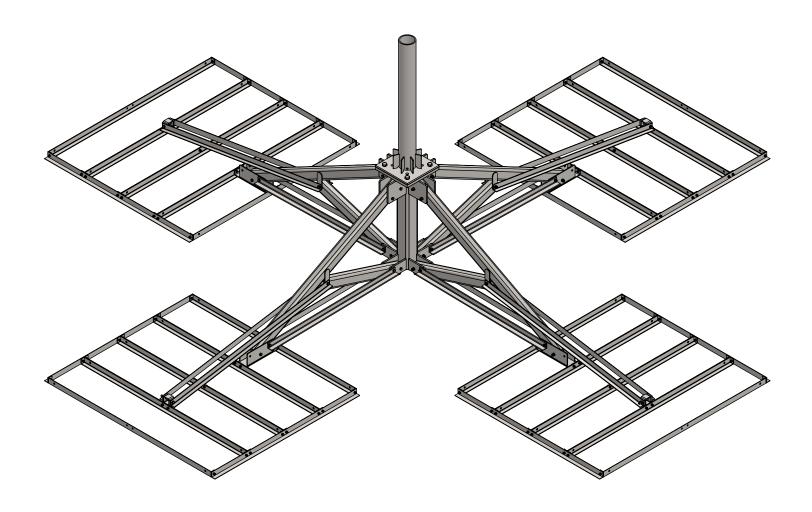
PXL-2EHD, QUAD TRAY, MAST, RUBBER PAD

	DRAWN BY JK	09/01/2022		
	MATERIAL STEEL	FINISH HDG		
	DWG. PURPOSE INST	SHEET 4	SCALE -	
	PART. NO. PXE-Q-(000X0)-RP			
	DWG NO			

PXE-Q-(000X0)-RP ASSY INST

REV. 10/2022

PART NO.	MAST DIAMETER	WEIGHT
PXE-Q-550X4	5.50"OD	1487 lbs.



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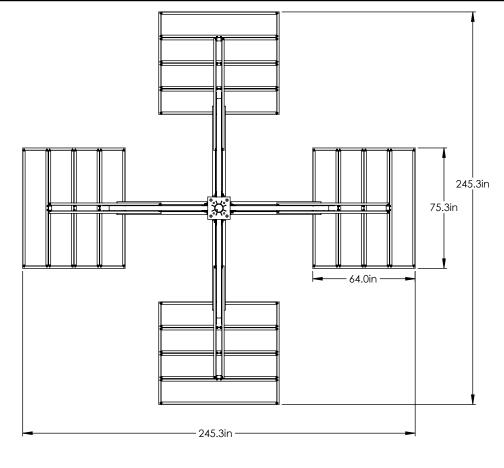
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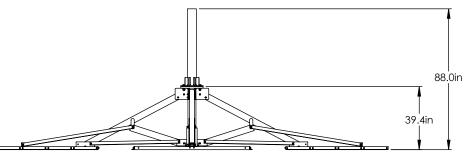
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TITLE:

PXL-2EHD, QUAD TRAY, 5.50"OD(\$8)x4' MAST

DRAWN BY JK	DATE 01/10/2021	
MATERIAL STEEL	FINISH HDG	
DWG. PURPOSE CUSTOMER	SHEET 1OF2	SCALE -
PART. NO. SEE TABLE		
DWG. NO. PXE-Q-550X4		





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TITLE:

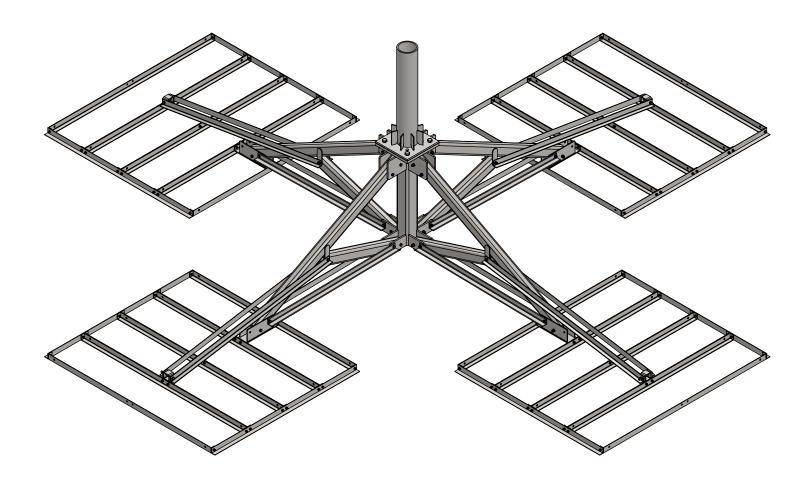
PXL-2EHD, QUAD TRAY, 5.50"OD(\$8)x4" MAST

Ī	DRAWN BY	DATE		
	JK	01/10/21		
ı	MATERIAL	FINISH		
	STEEL	HDG		
ı	DWG. PURPOSE	SHEET	SCALE	
	CUSTOMER	2OF2	-	
1	PART NO			

SEE TABLE- SHEET 1

DWG. NO. PXE-Q-550X4

PART NO.	MAST DIAMETER	WEIGHT
PXE-Q-6628X3	6.62"OD	1490 lbs.



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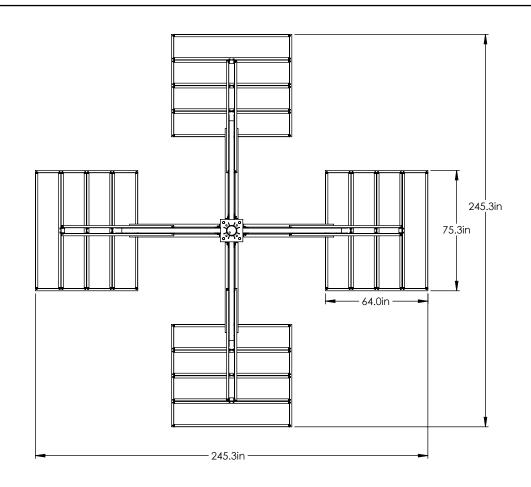
BAIRD MOUNTING SYSTEMS

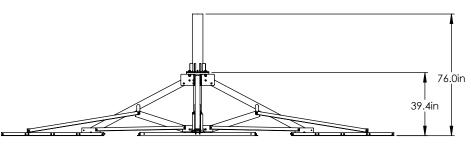
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TITLE:

PXL-2EHD, QUAD TRAY, 6.62"OD(S8)x3' MAST

DRAWN BY JK	DATE 01/10/2021		21
MATERIAL STEEL		FINISH HDG	
DWG. PURPOSE CUSTOMER		HEET 1 OF2	SCALE -
PART. NO. SEE TABLE			
DWG. NO. PXE-Q-6628X3			





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THREE PLACE DECIMAL ±

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TITLE:

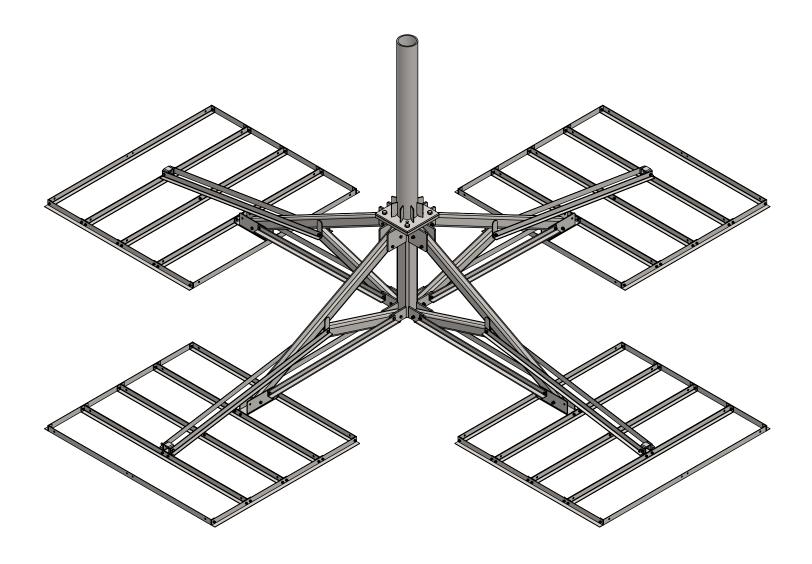
PXL-2EHD, QUAD TRAY, 6.62"OD(\$8)x3" MAST

Ī	DRAWN BY	DATE	
	JK	01/10/21	
	MATERIAL	FINISH	
	STEEL	HDG	
	DWG. PURPOSE	SHEET	SCALE
	CUSTOMER	2OF2	-
	PART. NO.		

SEE TABLE- SHEET 1

DWG. NO. PXE-Q-6628X3

PART NO.	MAST DIAMETER	WEIGHT
PXE-Q-6628X55	6.62"OD	1564 lbs.



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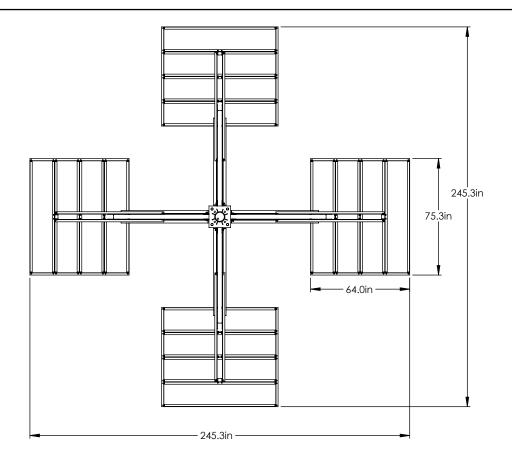
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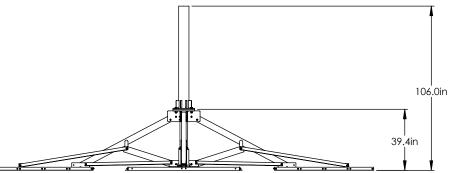
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TITLE:

PXL-2EHD, QUAD TRAY, 6.62"OD (\$8)x5.5" MAST

DRAWN BY JK	DATE 01/10/2021	
MATERIAL STEEL	FINISH HDG	
DWG. PURPOSE CUSTOMER	SHEET 1OF2	SCALE -
PART. NO. SEE TABLE		
DWG. NO. PXE-Q-6628X55		





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TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±

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TITLE:

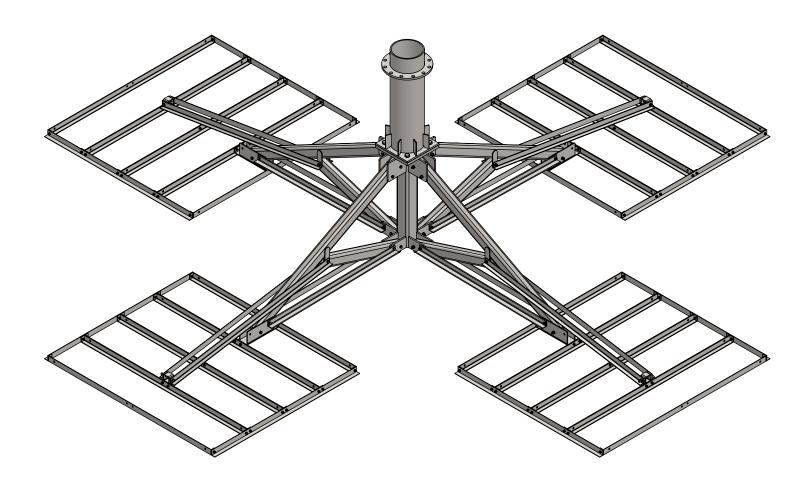
PXL-2EHD, QUAD TRAY, 6.62"OD(\$8)x5.5' MAST

Ī	DRAWN BY	DATE	
	JK	01/10/21	
	MATERIAL	FINISH	
	STEEL	HDG	
	DWG. PURPOSE	SHEET	SCALE
	CUSTOMER	2OF2	-
	PART. NO.		

SEE TABLE- SHEET 1

DWG. NO. PXE-Q-6628X55

PART NO.	MAST DIAMETER	WEIGHT
PXE-Q-1075X3	10.75"OD	1550 lbs.



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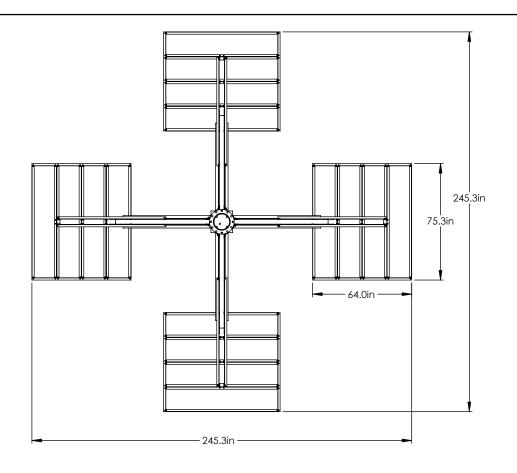
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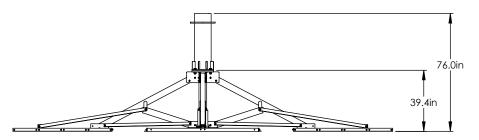
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TITLE:

PXL-2EHD, QUAD TRAY, 10.75"OD x3' MAST

DRAWN BY JK	01/10/2021	
MATERIAL STEEL	FINISH HDG	
DWG. PURPOSE CUSTOMER	SHEET 1OF2	SCALE -
PART. NO. SEE TABLE		
DWG. NO. PXE-Q-1075X3		





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TITLE:

PXL-2EHD, QUAD TRAY, 10.75"OD x3" MAST

	DRAWN BY	DATE	
	JK	01/10/21	
	MATERIAL	FINISH	
	STEEL	HDG	
	DWG. PURPOSE	SHEET	SCALE
	CUSTOMER	2OF2	-
Ī	PART. NO.		

SEE TABLE- SHEET 1 DWG. NO.

PXE-Q-1075X3